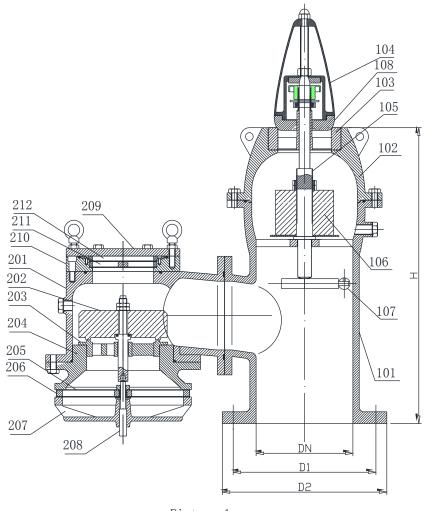
PV valve



Picture 1

2.2 Table 1 is the dimension parameter of high velocity relief valve.

Table 1

| NO. | DN | D1 | D2 | Н | assembly hole |
|-----|-----|-----|-----|-----|----------------|
| 1 | 80 | 160 | 200 | 320 | 8Х Ф 18 |
| 2 | 100 | 180 | 220 | 370 | 8Х Ф 18 |
| 3 | 150 | 240 | 285 | 530 | 8Х Ф 22 |

Remarks: Flange executive standards are according to demand of shipyards

2.3 Table 2 is main parts of the High velocity relief valve.

Table 2

| | D4 - | | | D 1 |
|-----|---------------------------|----------|----------|-------------------|
| NO. | Parts | quantity | material | Remarks |
| 101 | Low valve housing | 1 | Sus316L | Pressure valve |
| 102 | Up valve housing | 1 | Sus316L | Pressure valve |
| 103 | up housing seal seat | 1 | Sus316L | Pressure valve |
| 104 | Flow guide cover | 1 | Sus316L | Pressure valve |
| 105 | Guide shaft | 1 | Sus316L | Pressure valve |
| 106 | Weight loading | 1 | Sus316L | Pressure valve |
| 107 | Check lift | 1 | Sus316L | Pressure valve |
| 108 | Pressure disc | 1 | Sus316L | Pressure valve |
| 201 | Vent valve housing | 1 | Sus316L | Vacuum valve |
| 202 | Vacuum disc | 1 | Sus316L | Vacuum valve |
| 203 | Vacuum seal seat | 1 | Sus316L | Vacuum valve |
| 204 | Vacuum seat | 1 | Sus316L | Vacuum valve |
| 205 | Flame screen | 1 | Sus316L | Vacuum valve |
| 206 | Low flame screen guide | 1 | Sus316L | Vacuum valve |
| 207 | Inlet cover | 1 | Sus316L | Vacuum valve |
| 208 | Vacuum valve rod | 1 | Sus316L | Vacuum valve |

| 209 | Gas freeing cover | 1 | Sus316L | Vacuum valve |
|-----|--------------------------|---|---------|-----------------|
| 210 | Fire proof seat | 1 | Sus316L | Vacuum valve |
| 211 | Up flame screen guide | 1 | Sus316L | Vacuum valve |
| 212 | Press ring | 1 | Sus316L | Vacuum valve |

2.4 Table 3 is the technical parameter of high velocity relief valve.

| Туре | DN (mm) | Opening Pressure(Kpa) | Minimum Pipe Diameter(mm) | Maximum Pipe length(m) | MESG(equal to or greater than)/Apparatus Group |
|--------|----------|--------------------------|------------------------------|------------------------|--|
| HPVV08 | 80 | 14~21/-7.0~-3.5 | 65 | 42 | 0.65/IIB |
| HPVV10 | 100 | 14~21/-7.0~-3.5 | 80 | 42 | 0.65/IIB |
| HPVV15 | 150 | 14~21/-7.0~-3.5 | 125 | 42 | 0.65/IIB |

2.5 Working principle of high velocity relief and pressure valve.

The standard joint of high velocity valve is connected with cargo tank, when the cargo tank is loading, the compressed air will formed, the pressure valve disc with block will automatically lift up, start and dropping in a flash while the compressed air meet to the operating pressure(oil tanker is 14.KPa. chemical tanker is 18.0~20.0kPa,special is 60.0kPa;) of P-valve of high velocity relief valve. The compressed air in the tank is as the arrowhead showed, it will relief to the air from cabin to the exit through valve disc so that its sealing will be better.

2.6 Main principle of vacuum valve:

The vacuum(negative pressure) will formed when the tank unloading, and the valve will automatically open while the negative pressure reach to the opening pressure(-3.5kPa), at that time, the air will come into the cabin from deck space through flame screen, which as the arrowhead showed, The negative pressure will impact on the p-valve disc so that the sealing of pressure valve will be better.